



Feature	DC-615	DC-645	DC-616/Pro	DC-618	Benefit
Maximum Paper Length	18.1"	25.59"	26.37"	39.3"	Supports banner sheet sizes
Maximum Paper Weight	300 gsm	350 gsm	350 gsm	400 gsm	More compatible with modern digital presses
Maximum Speed	11 ppm	26 ppm	10 ppm	23 ppm	2.3x faster throughput
24-up Business Cards	N/A	N/A	4 ppm	8 ppm	More cards without adding labor
Job Memory	80	80	80 + PC	250 + PC	More to "load and run" with easy job recall
Fiery Impose Integration	No	No	No	Yes	Automates imposition and job preparation
Side Air Feeding	No	No	No	Yes	Better feed reliability for thicker stocks
Removable Slitters	No	No	No	Yes	Easier jam clearance
Perforations per Inch	N/A	15 TPI	15 TPI	15 and 52 TPI	Micro-perforation capability
Start/Stop Perforations	N/A	Continuous only	Continuous only	Yes	Programmable perforations
Crease Depth Adjustment	Yes	Yes	Yes	Yes	Plus interchangeable crease width tool for both thicker and thinner stock
Gutter Deflectors	Semi-Automatic	Not Adjustable	Manual Set	Automatically Set	Cleaner output without intervention
Batch Separation	No	No	No	Yes	Automatic job separation of multiple short-run jobs
Rotary Tool Option	No	Rotary Score and Perforation modules	No	Yes	Performs micro/standard perforations and scoring
Cross Perforation Option	No	No	No	Yes	Combine with RTM for T- or L- perforations
In-Line Folding Option	No	Yes	No	Yes	Slit/Cut/Crease/Perf + Fold in a single pass