

	Minimum 8.26" x 8.26"	
Paper Size	Maximum 15.16" x 25.98"	
Paper Type	Coated, Non-Coated, Embossed Paper	
Functionality	Digital Foil, Spot UV Foil, Lamination, Spot Gloss	
Maximum Paper Thickness	150-400 gsm	
Paper Loading Capacity	Up to 4.72" (120 mm)	
Paper Feeding System	Air Suction Belt (Air Adjustment on Control Touch Panel)	
Paper Cooling System	Yes, Built-In Cooling Fans	
Speed	Foil up to 40 ppm (8.5" x 11") Laminating up to 20 ppm	
Warm Up Time	7 Minutes	
Heat Range	164-320° F	
Heat Roller	2	
Heat Roller Pressure	40-350 kg	
Pressure Adjustment	Adjustable via Control Touch Panel	
Decurler Method	Bar Squeeze Method adjustable on Control Touch Panel	
Power Supply	Single Phase, 220V 12.5A, 50/60Hz	
Dimensions (WxDxH)	57" x 27" x 51"	
Net Weight	397 lb	

Production rates are based on optimal operating conditions and may vary depending on stock and environmental conditions. As part of our continuous product improvement program, specifications are subject to change without notice.

The leading provider of innovative precision finishing, print embellishment, and specialty finishing solutions. Contact us today to request samples or to get in touch with a finishing specialist.

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# **Duplo**

# **DFL-700**



# DFL-700 Foil / Laminator

The DFL-700 Foil/Laminator adds value to digitallyprinted output on a budget. Ideal for short runs and variable data jobs, the DFL-700 can be used to apply toner or polymer-based foil as well as single-sided lamination for an enhanced finish. It brings the capability to foil on both coated and uncoated paper, process longer sheet sizes, and comes equipped with features designed to reduce production time.

Foil invitations and greeting cards without the use of stamping dies. Produce raised foil effects on spot coated business cards and packaging without the cost. With a speed of up to 40 sheets per minute, the DFL-700 provides a cost-effective solution for digital foiling and lamination on demand.





With the use of toner-reactive foil, digital toner foiling offers an easy way to add a shiny and metallic finish to print jobs in-house. Through its heated roller, the DFL-700 works by fusing the foil with the printed toner. No metal dies are required and no time is added to your turnaround.

To get started, print the artwork you want foiled on a digital press in 100% black toner. Set up the device with the desired foil roll, let it heat up to a minimum of 135F degrees and place the printed sheets on the feed tray for automated feeding. Once the foil has been applied, print any remaining artwork to add CMYK alongside the foil or prepare for immediate finishing.

The DFL-700 works with metallic, holographic, and glitter foils. Duplo USA offers a selection of colors to meet your needs.



## **POLYMER FOILING**

Polymer foiling provides the opportunity to create tactile, raised foiled effects. The three-step process involves lamination, spot coating on a separate machine, and foiling. The DFL-700 utilizes a specially-formulated foil that adheres to the polymer that has been cured on the sheet. The thicker the spot UV, the thicker the foil will feel.

Begin by printing all the artwork and set up the DFL-700 to laminate the printed sheets. Process the laminated sheets on a digital enhancement device, such as the Duplo DDC-810 Raised Spot UV Coater, to highlight areas with spot UV. Then set the DFL-700 for foiling and feed the spot coated sheets for added shine.

Adding foil over raised spot UV on short-run packaging, business cards, and book covers make them irresistible to touch. Duplo USA offers polymer-based foil in gold and silver colors.



Laminating applications enhances the look and feel as well as protects the material. The DFL-700 can be used to mount heat-activated lamination film over printed sheets. Add it alone or add it as a layer under spot UV and/or polymer foiling.

The DFL-700 accommodates larger lamination rolls up to 6,000 feet. Laminated sheets are quickly separated by the new bursting separation system, providing a cleaner cut for finishing devices and improved productivity.

The DFL-700 works well with soft touch, matte, and gloss lamination. Duplo USA offers matte and gloss lamination rolls.







### **APPLICATIONS**



Invitations (Toner Foil)



Short Run Packaging (Polymer Foil)



Book Covers (Laminated vs Non-Laminated)



### **USER-FRIENDLY OPERATION**

The DFL-700 offers easy set up and operation for in-house productions. Its air suction feed system provides a higher feed capacity up to 4". New adjustments control the air for separation and feeding of different paper weights. It also features an extended feed tray to accommodate longer sheet sizes up to 26" for oversized applications such as 3-panel brochures, dusk jackets, and direct mail.

For foiling jobs, a new preheat roller helps maintain the temperature of the heated roller, providing a faster warm up and reduced downtime between usage. In addition, new pressure adjustments allow you to apply toner foil on coated and uncoated stock with equal ease. It also promotes better adhesion when polymer foiling.

#### POLYMER-BASED FOILING PROCESS



Laminate the printed sheets on the DFL-700, then process them on a separate digital spot UV device.



Process spot coated sheets on the DFL-700. The foil adheres to the varnish, creating a raised foil effect.

# **FEATURES**

- Applies digital foil on output printed on coated and uncoated paper
- Creates raised foil effects with polymer-based foil
- Protects applications with soft touch, matte, or gloss lamination
- Processes longer paper sizes up 26" and weights up to 400 gsm