### Dynamic Sheet Feeder DSF-2000

- **Paper Size (Min./Max.)**: 4.72" x 5.52" to 14" x 20"
- **Feed Capacity Bin B**: 2.36" (600 sheets of 20 lb.)
- **Field System**: Vacuum belt with air sheet separation
- **Options**: Double-feed, misfeed, paper jam, bin empty, upper and lower side of sheet, count

### Trimmer DBM-500

- **Paper Size (Min./Max.)**: 4.72" x 3" to 14" x 10"
- **Trimming Method**: Upper/lower two knives
- **Trimming Capacity**: Fine quality paper: 81.4 gsm or 22 lb., within 50 sheets
- **Trim Margin**: Up to 1"**

### Stackers

- **Stacker DBM-400STR**
  - **Maximum Processing Speed**: 5000 sets per hour* (varies upon settings; straight or offset stacking)
  - **Stacking Capacity**: 10,000 sets per hour*

- **Stacker DBM-400STRR**
  - **Maximum Processing Speed**: 5000 sets per hour* (varies upon settings; straight or offset stacking)
  - **Stacking Capacity**: 10,000 sets per hour*

- **Stacker DBM-400STRY**
  - **Maximum Processing Speed**: 5000 sets per hour* (varies upon settings; straight or offset stacking)
  - **Stacking Capacity**: 10,000 sets per hour*

### Fully Automatic Bookletmaking System

- **SYSTEM 5000 Specifications**
  - **Collator DC-10/60**
    - **Paper Size (Min./Max.)**: 4.72" x 5.52" to 14" x 14.41"
    - **Options**: Computer-aided collating, dual header, offset header, corner header,一是, 偏差和音位

- **Bookletmaker BM-500**
  - **Sheet Size (Min./Max.)**: 4.72" x 3" to 14" x 10"
  - **Trimmed Booklet Sizes (Min./Max.)**: 4.72" to 13.86"
  - **Stitch Positions**: Saddle, corner, side, none (fold only)
  - **Stitcher Heads**: 1-4 (2 standard) Hohner heads

- **Trimmer DBM-500T**
  - **Sheet Size (Min./Max.)**: 4.72" x 3" to 14" x 10"
  - **Trimming Method**: Upper/lower two knives
  - **Trimming Capacity**: Fine quality paper: 81.4 gsm or 22 lb., within 50 sheets
  - **Trim Margin**: Up to 1"**

- **Stitcher DBM-300/120**
  - **Sheet Size (Min./Max.)**: 4.72" x 5.52" to 13.82" x 14.41"
  - **Paper Size**: Fore-edge direction (width): 2.95" to 9.84"

- **Stitcher DBM-SS1**
  - **Sheet Size (Min./Max.)**: 4.72" x 6.7" to 14" x 20"
  - **Sheet Size (Min./Max.)**: 4.72" x 3" to 14" x 10"

- **Stacker DBM-400STR**
  - **Maximum Processing Speed**: 5000 sets per hour* (varies upon settings; straight or offset stacking)
  - **Stacking Capacity**: 10,000 sets per hour*

- **Stacker DBM-400STRR**
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  - **Stacking Capacity**: 10,000 sets per hour*

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  - **Stitcher Heads**: 1-4 (2 standard) Hohner heads

- **Trimmer DBM-500T**
  - **Sheet Size (Min./Max.)**: 4.72" x 3" to 14" x 10"
  - **Trimming Method**: Upper/lower two knives
  - **Trimming Capacity**: Fine quality paper: 81.4 gsm or 22 lb., within 50 sheets
  - **Trim Margin**: Up to 1"**

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  - **Stacking Capacity**: 10,000 sets per hour*

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Experience the Ultimate Finishing Machine.

Introducing the most productive and technologically advanced collating and bookmaking solution in the industry... the System 5000. Building on the world's most automatic, Duplo presents the first truly fully automatic finishing machine thatowers cutting edge technology and unsurpassed performance.

With speeds of up to 5,000 booklets and 10,000 collated sets per hour, the heavy duty System 5000 demonstrates superior assembly, with its ability to feed up to 12 point cover and a variety of sheet sizes, truly spanning over a wide range or two-tonne capacity, the System 5000 will turn any novice into a finishing expert.

Superior Feeding System
The high-speed System 5000 demonstrates superior assembly, with its ability to feed up to 12 point cover and a variety of sheet sizes, truly spanning over a wide range or two-tonne capacity, the System 5000 will turn any novice into a finishing expert.

Non-stop Productivity
Maximum production is achieved from the moment you start.
- Each tower can feed in both directions giving the flexibility to make booklets or serve as a collator.
- The special one-touch mode function allows continuous, on-the-fly reloading while the towers are in operation.
- Downtime is dramatically reduced as each tower transforms into the IMBF (Intelligent Multi-bin Feeder), enabling the operator to select the bin from which to feed from and pre-determined database.

Truly Automatic Finishing
Maximum setup and changeover make the System 5000 bookmaker the world's easiest to use stitcher/folder.
- As soon as 14" to 20" to CD size basic jobs without any additional parts or manual intervention.
- The stitcher heads, side guides, back gauges, stitch and fold stoppers, and even the fold roller gap automatically adjust in only 35 seconds.
- The bookletmaker’s LCD touch panel enables all functions of the trimmer to be controlled from this main unit.

A Sound Investment
A unique, modular approach to the need for three-knife trimming, the industry's most productive and technologically advanced system now offers the ease of use and ease of trim, an ergonomic design to the System 5000, Duplo presents the first head and foot of complete booklets.

A Modular Approach
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Unparalleled Versatility
Incorporating significant technical upgrades, this state-of-the-art automatic finishing module was designed to meet your every demand, this revolutionary machine is the fastest, easiest, most economical and accurate system available for turning printed material into finished books.

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Not Just a Collator: An Intelligent Feeder
With an optional touch screen PC controller and custom designed Duplo software, the towers transform into the IMBF (Intelligent Multi-bin Feeder), enabling the operator to select the bin from which to feed from and the feeding environment.
- The IMBFs follow a variety of approaches in the digital printing environment.

A State-of-the-art Automatic Finishing Module
It can be programmed from any user interface and even translated to the main memory of the finishing modules. The operator can then call up frequently used jobs from a single user interface.

Dual-fed jobs can now be conveniently transferred directly from the press to the finishing device without the need for trimming on a guillotine before or after stitching and folding.

Duplo's modular equipment allows users to build-up their system as their needs dictate, starting with a simple one-trim option, then adding the head and foot trimmer when required. With amazing affordability, the versatile system suits users who are committed to its budget.

Among the multitude of features that set the System 5000 above and beyond its competition, the bookletmaker also boasts an easy navigation and keypad, and LED programming.
- Input up to 12 frequently used jobs for effortless changeover.
- Mailing applications with optional folder/ inserter unit.
- A state-of-the-art set accumulation system offers complete flexibility by accepting both set-in-set of the traditional offset market and sheet-to-sheet pre-collated output of digital printers.
- Duplo's modular approach, set to become the graphic arts industry standards for machine language, the System 5000 bookletmaker is connectable below it all UTP-compatible digital printers, thus, maximizing your return on investment.